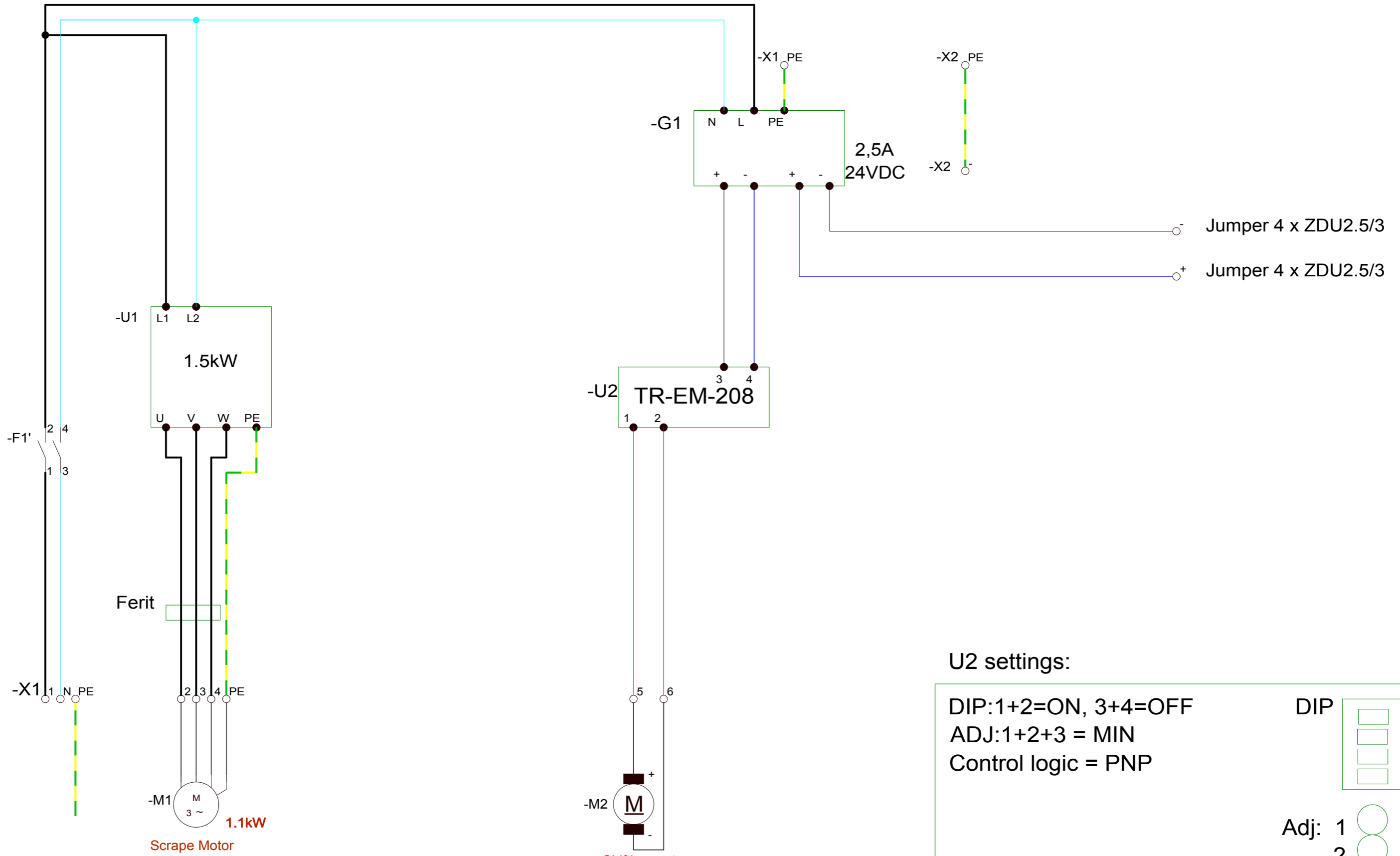


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Power input:  
 1 phase 230V  
 up to 2,5mm<sup>2</sup>



- Jumper 4 x ZDU2.5/3  
 + Jumper 4 x ZDU2.5/3

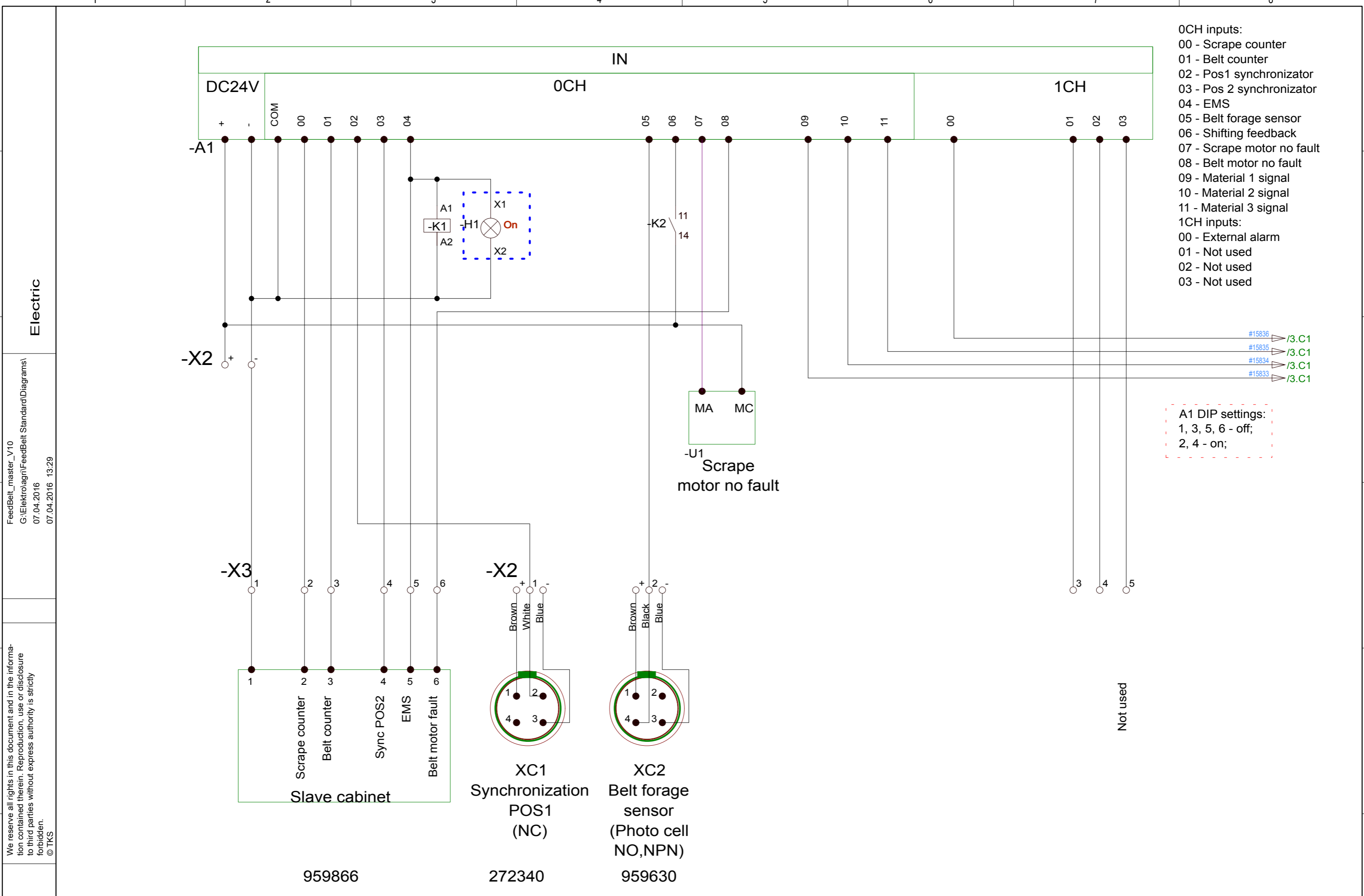
U2 settings:

DIP: 1+2=ON, 3+4=OFF  
 ADJ: 1+2+3 = MIN  
 Control logic = PNP

DIP

Adj:

PNP



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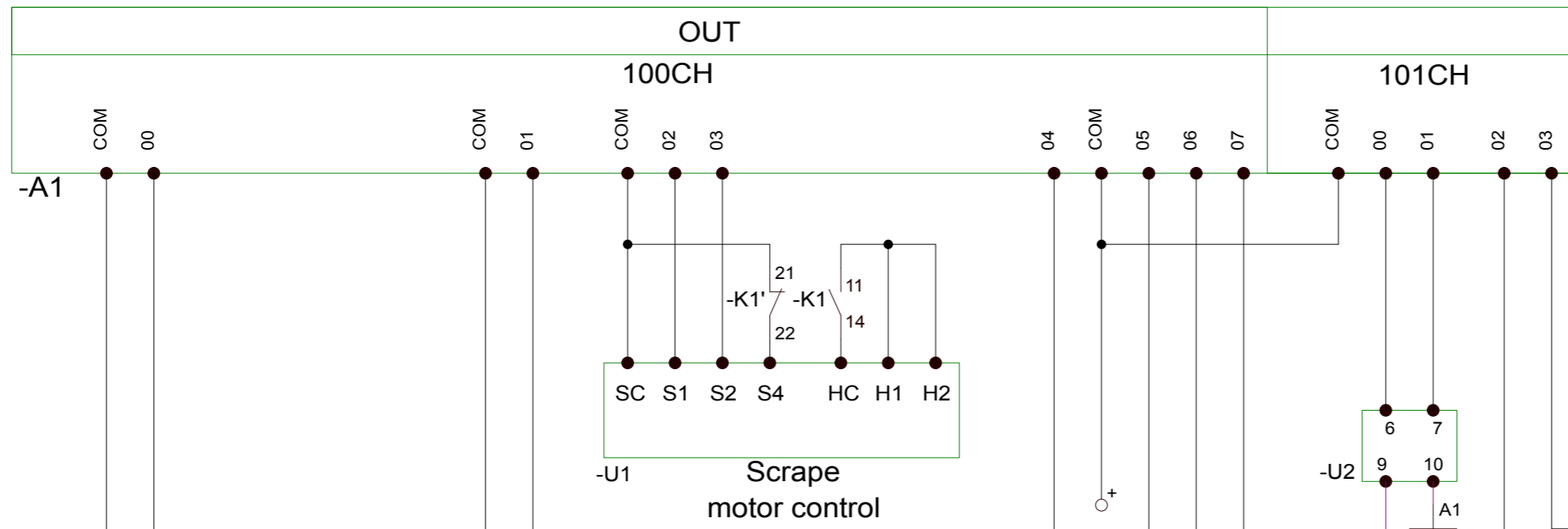
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Status		change	date	name	Standard	Origin	Repl. f.	Repl. by	tkS		FeedBelt Auto Inputs		959865		Sheet 2
															6 Sh.

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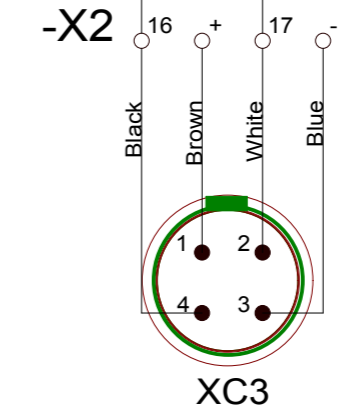
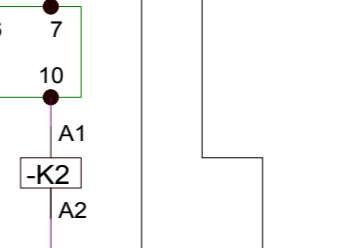
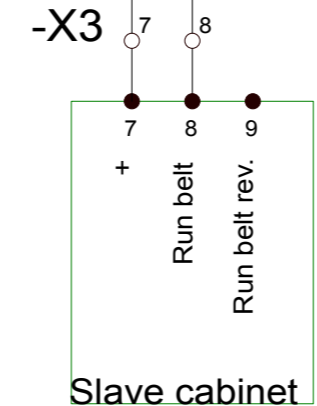
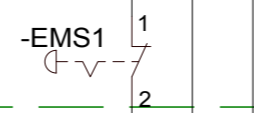
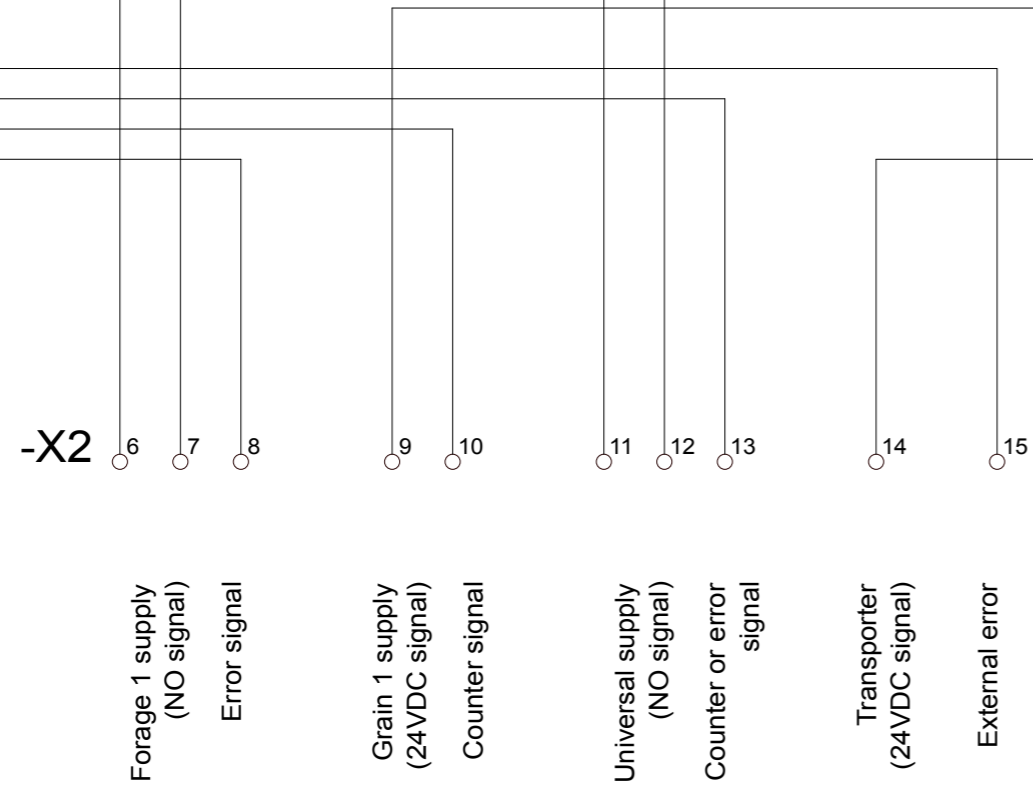
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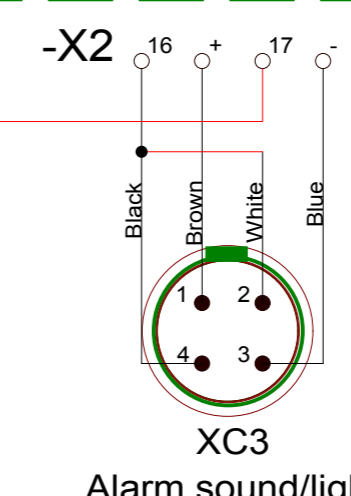
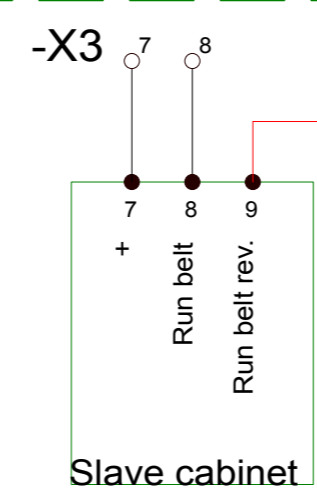


- 100CH outputs:  
 00 - Material 1 supply  
 01 - Material 2 supply  
 02 - Scrape fwd  
 03 - Scrape rwd  
 04 - Material 3 supply  
 05 - EMS / reset FC  
 06 - Belt start  
 07 - Transporter start
- 101CH outputs:  
 00 - Shift left  
 01 - Shift right  
 02 - Light alarm  
 03 - Sound alarm

- /2.C8 #15836
- /2.C8 #15835
- /2.C8 #15834
- /2.C8 #15833



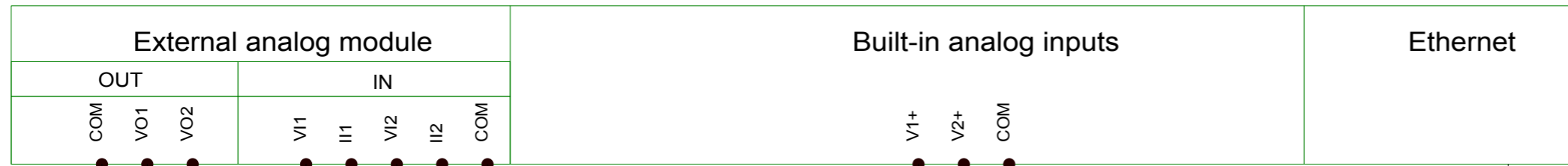
Connection, when FeedBelt reverse function is not in use (DEFAULT)



Connection, when FeedBelt reverse function is in use (Only available with PLC/HMI ver. 2.4 and higher)

268675

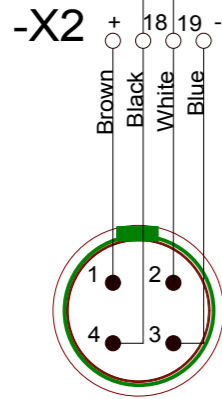
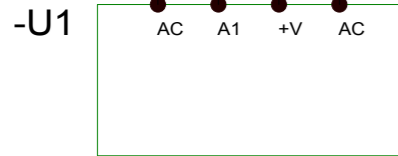
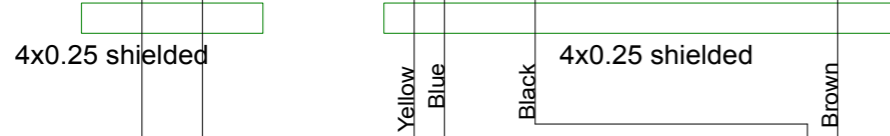
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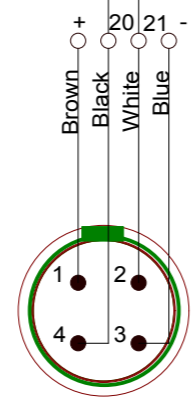
External analog outputs:  
VO1 - Scrape speed

External analog inputs:  
V11 - Forage 1 weight  
V12 - Forage 2 weight

Integrated analog inputs:  
V1+ - External start signal



**XC4**  
Weight signal from  
weighting scale

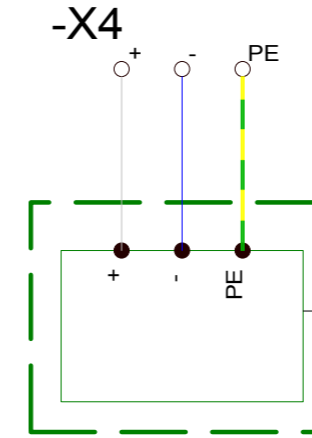


**XC5**  
Weight signal from  
weighting scale

0V for 0-10V  
input

0-10V Input  
(Not used)

+10V for 0-10V  
input



Ethertnet cable

Electric

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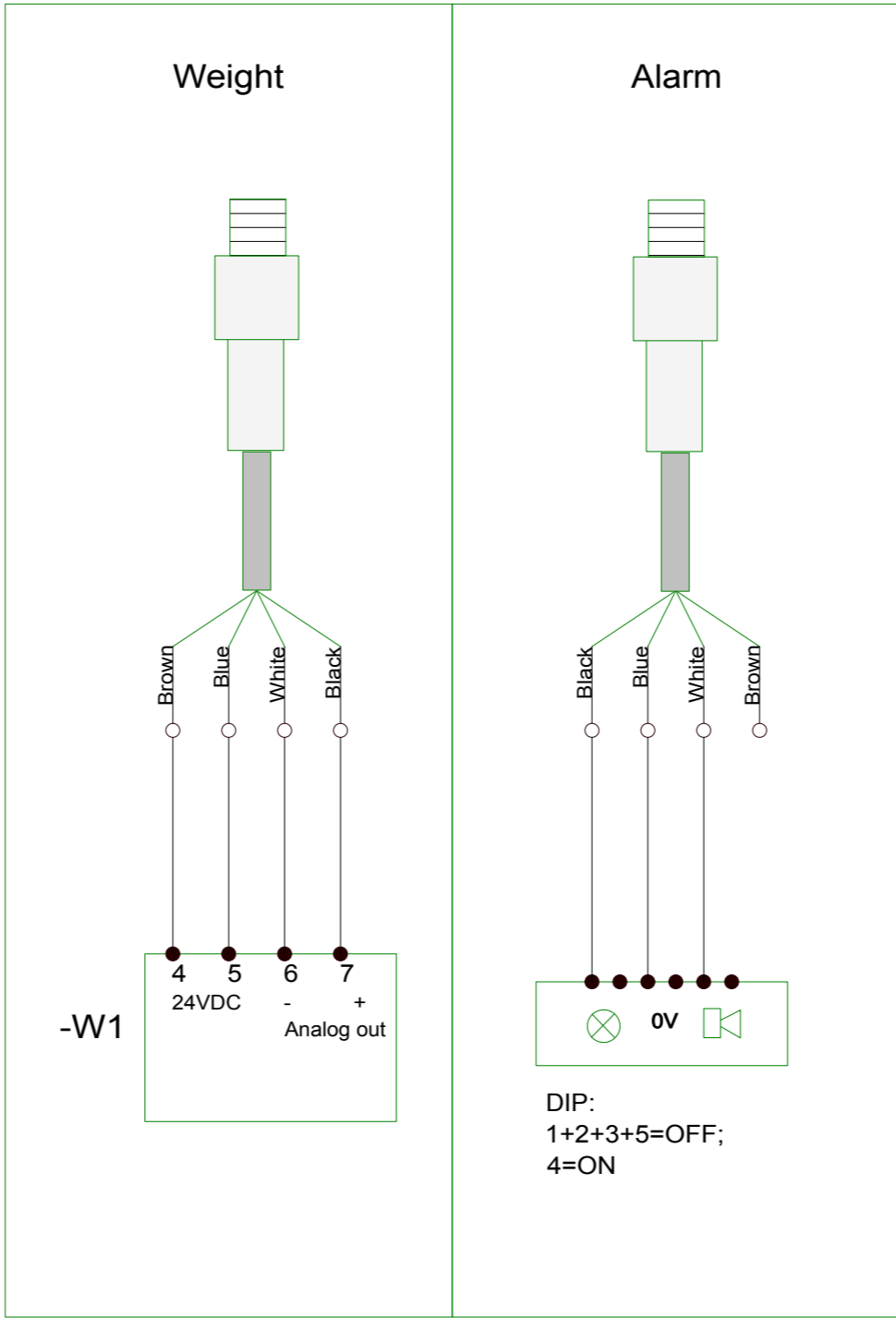
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**Electric**

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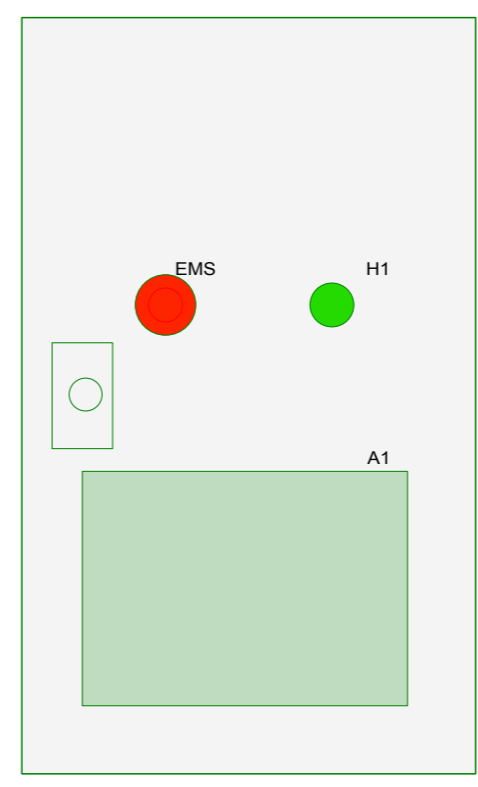
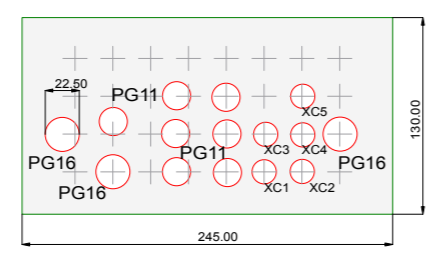
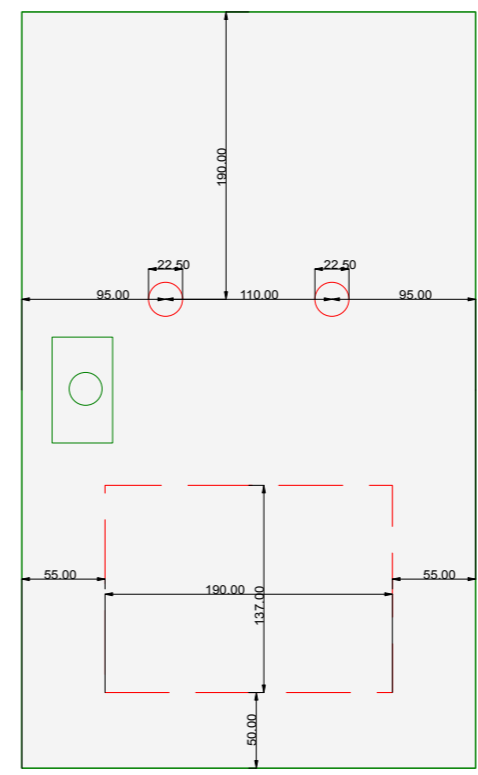
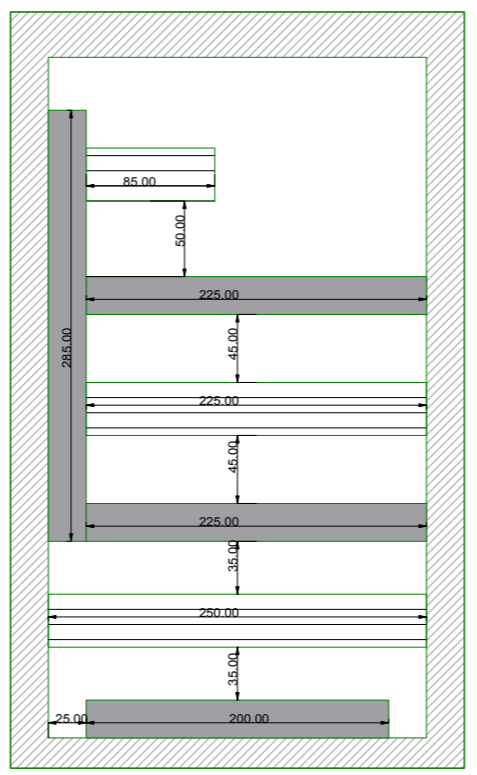
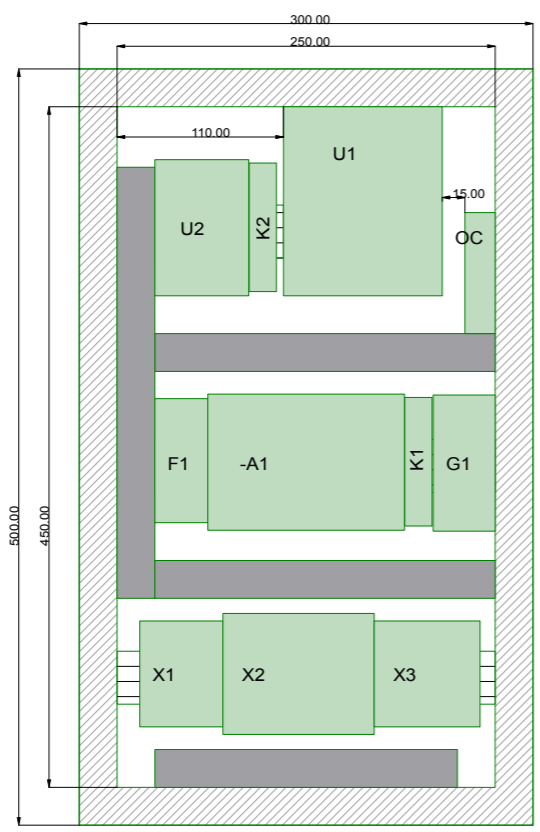



				date					<b>tk</b> s	FeedBelt Auto Connectors	959865			
				User										
				Proved									Sheet	5
Status	change	date	name	Standard	Origin	Repl. f.	Repl. by					6	Sh.	
1	2	3	4	5	6	7	8							

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Status		change	date	name	Standard	Origin	Repl. f.	Repl. by			FeedBelt Auto Panel		959865		Sheet 6
1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16